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Aage Guss aus Aalen

Aalener Gesellschaft für Leichtbauteile

- Entwicklungsgießerei -

certified pursuant to EN ISO 9001:2008

certified pursuant to EN ISO 14001:2009

Our Recommendation: System Piston - Piston Rod

By the system **piston - pistod rod**, being provided by us, you have several advantages:



1. **Feeding:** For casting of shrinkage-free parts, the following conditions must be fulfilled:
 - Directional solidification within the casting to the ingate;
 - Melting at the ingate area at least must be fluid as long as within the cast part;
 - For feeding there must be enough melt in the shot sleeve. Therefore a short dosing time owns a big advantage (supply of melt from the holding furnace to the shot sleeve). One second dosing time is better than two.
2. Responsible for **flash** is the pressure impulse at the end of the form filling phase by transformation of the kinetic energy into pressure. By the piston rod of an aluminium alloy the moving mass is halved. The arising pressure impulse leads to an elastic deformation of the piston rod rather than to pressing the mold open.
3. **Precise, not mold-bounded dimensions:** The relations, being described under 2., lead to obviously reduced dimensional deviations for not mold-bounded dimensions.

If there are questions, please feel free to contact us.

With kind regards
Aage GmbH

Prof. Dr. Dr. h.c. Friedrich Klein
General Manager

by proxy (i. A.) Dr. Norbert Südland
Quality Management and Research

Aalener Gesellschaft fuer
Leichtbauteile mbH
Domicile of the Association:
Schleiermacherstrasse 20,
D-73431 Aalen
State:
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Foundry and Office:
Roentgenstrasse 24, D-73431 Aalen
Tel.: +49-(0)7361-490812-0
Fax: +49-(0)7361-4908118
Foundry: +49-(0)7361-490812-7
E-mail: mail@aage-leichtbauteile.de
Internet: www.aage-leichtbauteile.de

VR-Bank Ostalb eG
Account No.: 606 920 005
Bank code: 614 901 50
Intern. Bank Account No. (IBAN):
DE64 6149 0150 0606 9200 05
BIC (SWIFT-CODE):
GENODES1AAV

General Manager:
Prof. Dr. Dr. h.c. Friedrich Klein
Reg. court Ulm HRB 501 594
Legal venue: Aalen /Wuertt.
VAT number: DE 239 630 526
Tax number: 50466 / 16615
DUNS number: 55-141-8507